

**MicroLubricant  
ML-600**  
**Minimum Quantity Lubrication**  
**Light- Medium Duty MQL For Soft Metals**



**PRODUCT DESCRIPTION**

MicroLubricant ML-600 is a light to medium-duty minimal quantity lubricant for soft metals.

The process of using minute quantities (drops) of lubricant as opposed to flood lubricant to machine or form metal is now available to you. Microlubrication successfully replaces flood coolants and costly recirculating systems. MQL technology provides excellent results both in terms of performance and total system costs.

**BENEFITS**

- ✓ *Eliminates* coolant waste
- ✓ *Eliminates* coolant maintenance
- ✓ *Eliminates* corrosion
- ✓ *Eliminates* post cleaning process
- ✓ *Eliminates* rancidity and odors
- ✓ *Eliminates* costly additives
- ✓ *Eliminates* mixing/measuring
- ✓ *Eliminates* smoke and oil residue
- ✓ *Improves* air quality – no misting
- ✓ *Eliminates* staining on sensitive metals
- ✓ **100% Biodegradable**
- ✓ Produces dry chips – easier to process
- ✓ Cost effective
- ✓ *Eliminates* petroleum oils
- ✓ *Reduces* friction and heat
- ✓ *Faster* machining – *Improved* finishes

**APPLICATIONS**

*All metal operations benefit from MQL due to the unique lubrication properties, including but not limited to the specific operations listed below:*

- ✓ Milling
- ✓ Drilling
- ✓ Tapping
- ✓ Grinding
- ✓ Roll Forming
- ✓ Forming
- ✓ Circular Sawing
- ✓ Band Sawing
- ✓ Reaming
- ✓ Punching
- ✓ Bending
- ✓ Stamping

**DIRECTIONS FOR USE**

ML-600 is used as received. The lubricant is typically applied directly to the cutting tool through an adjustable applicator that does not atomize. The lubricant must contact the tool before cutting or forming begins. Increasing the feed eliminates hot parts and reducing the feed eliminates hot tooling

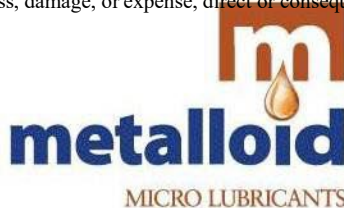
**PROPERTIES**

<b>Appearance</b>	Clear white liquid	<b>Water Solubility</b>	N/A
<b>Odor</b>	Bland	<b>pH</b>	N/A
<b>Flash Point</b>	140°C	<b>Viscosity (SUS @100f)</b>	140
<b>Specific Gravity</b>	0.839	<b>Acid Number</b>	<0.05

MicroLubricant ML-600 is available in 1 gallon containers, 5 gallon pails, 55 gallon drums and 330 gallon

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No one understands micro lubrication better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you. Get the whole story by calling



**Michigan Facility**  
1160 White Street  
Sturgis, MI 49091  
telephone 269.503.7300  
facsimile 269.503.7795

**Texas Facility**  
1720 N. Quevados St  
Jacksonville, TX 75766  
telephone 903.589.3933  
facsimile 903.589.3924

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Micro Lubrication, now that's... **Clever.**



